Sigtronics AFPTT Switch Installation Instructions

Foot Operated PTT Switch Wiring

Your AFPTT switch is pre-wired with a 9 foot length of cable. If you ever need to replace this cable, refer to the installations instruction below.

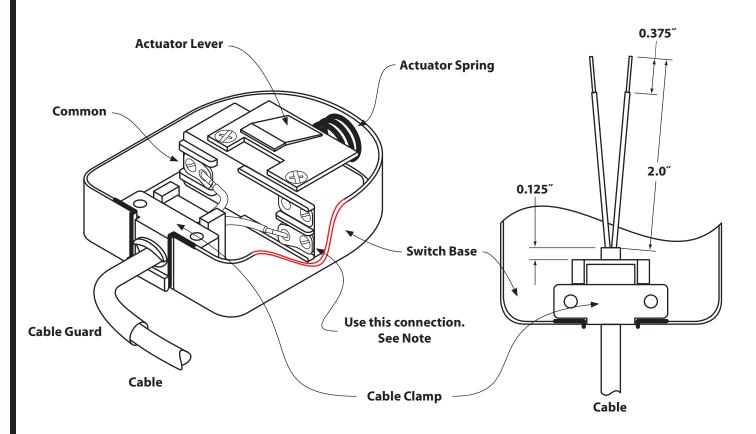
When wiring up this device make sure **power is off**. Supply a cable with flexible conductors (leads) to be prepared as shown. (See Diagram)

- 1. Remove hinge screws and cover. Please note how insulation piece, actuator lever and actuator spring are oriented in the event you choose to remove the interior switch for wiring.
- 2. For solder connections, strip the inner leads of your cable 3/8 inch and tin. Form 180° loops and trim excess after making a mechanical connection and prior to soldering as shown.

A cable guard or bend relief must be provided that extends beyond the cable clamp at least five times the overall diameter of the flexible cable.

- 3. Solder lead connections as shown. **NOTE**: The switch is reversed actuated. For example, the normally closed terminal marking molded into the switch body will provide a normally open circuit when the switch is assembled in the housing. Wiring the switch as shown will give you a push-to-talk switch function.
- 4. Re-assemble the cover to the base with hinge screws and lock washers.

The AFPTT foot operated switch is furnished with a non-skid base pad and can be mounted with the base pad attached. Use two number 4 thread-cutting (self-tapping) screws and two number 4 lock washers when mounting.





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NOTE: ALL DIMENSIONS ARE FOR REFERENCE ONLY NOT DRAWN TO SCALE

